

Synthesis and Characterization of a Chemically-Activated Novel Mesoporous Silica for Cobalt Decontamination from Polluted Water

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Abstract

Mesoporous silica was synthesized by a chemical process and its efficiency was investigated for removal of cobalt (Co^{2+}) ions from contaminated water in a laboratory scale. The characteristics of synthesized mesoporous were analyzed by SEM/TGA. Optimal conditions were determined for important parameters such as solution pH, the adsorbent dose, the initial Co^{2+} concentration, and contact time by a single-variable method through the batch experiments. The SEM results confirmed the synthesized silica had high porosity with a honeycomb-like structure. The results showed that with an increasing adsorbent dose and contact time to the optimum, the efficiency of Co^{2+} adsorption increased. However, with increasing concentration of Co^{2+} , the removal efficiency decreased. At optimal contact time (8 h), 85 % of Co^{2+} was removed. The maximum adsorption efficiency at pH =7, initial Co^{2+} concentration of 5 ppm, and at the adsorbent dose 0.3 g/50 ml, was 89%. The study of adsorption isotherm and kinetic models showed that the adsorption process followed the Freundlich isotherm ($R^2 = 0.9359$) and the second-order kinetic model ($R^2=0.999$). Therefore, the synthesized mesoporous silica presented a chemical adsorption mechanism for Co^{2+} removal from aqueous media and can be utilized in wastewater treatment containing divalent heavy metals such as Co^{2+} .



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Introduction


Heavy metals, due to their inherent toxicity and the ability to accumulate in living tissues, are often

hazardous to organisms and environment.¹ They can cause many problems for the health of humans and animals as well as the environment.^{2,3} Cobalt (Co^{2+})

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ion is an essential element for metabolic activities in low concentrations and may also be effective in regulating pro-oxidants in the blood;^{4,6} however, in high concentrations, it causes acute effects of lung toxicity and asthma, inflammation of the lungs, and chest tightness.^{7,8} The International Agency for Research on Cancer (IARC), has identified cobalt as a potential carcinogen, and its maximum level in drinking water is 40 µg/L based on the recommendation of EPA.⁹

Industrial wastewater is the main source of water pollution to heavy metals, and as a result, removal of these pollutants before discharge into the environment is of utmost importance in view of public health and pollution control.^{10,11} Recently, various methods such as chemical treatments, ion exchange, membrane separation, evaporation, electrochemical regeneration, coagulation and flocculation, flotation, biological purification have been used for the removal of heavy metals from the contaminated solutions.^{12,16} Although there are several methods for removing metals from aqueous media, most of the aforementioned processes have noticeable disadvantages, such as the need for high energy, resulting in costly processes, low efficiency, production of high amounts of sludge, sludge disposal problems containing large amounts of heavy metal, the need for specific and costly chemicals.^{17,18} Among these methods, adsorption technology has attracted a lot of attention^{19,21} because it is a simple, low-cost, and effective method for the removal of heavy metal ions in low and medium concentrations. Surface adsorption on the porous adsorbents is an environmentally-compatible technology that is considered for the removal of organic and inorganic pollutants, such as heavy metal ions from contaminated water and wastewater.^{22,23} Among the porous adsorbents, the efficiency of nanoporous or mesoporous in the field of adsorption is very effective, and in some cases unique. These nanoparticles have cavities in the size of 2 to 50 nm and are commonly known as mesoporous compounds.^{24,25} The uniform nanometric pores of mesoporous make it possible to remove the different type of pollutants based on the difference in dimensions.²⁶

One of the important burdens of chemical engineers is the synthesis and design of a suitable adsorbent, which, in addition to being capable of adsorption

contaminants, has a high adsorption capacity and also to be sufficiently stable in the acid and alkaline medium.^{27,28} In the present study, mesoporous silica was synthesized by the chemical method, used to remove Co²⁺ ions from contaminated aqueous solutions in the batch adsorption process and obtain the optimum effective parameters on the adsorption process. By utilization of silica instead of typical carbon-based structure in this adsorbent, it is believed the adsorption capacity be much higher than typical carbon-based adsorbent, and due to the novel chemical activation exploited to modify the utilized silica, it is also believed that this adsorbent is highly stable in the acid and alkaline medium in comparison to other typical adsorbents.

Materials and Methods

Chemicals and Instruments

Pure ethanol, polyethylene glycol (PEG), tetraethyl orthosilicate (TEOS), sodium hydroxide, hydrogen chloride, and cobalt nitrate hexahydrate (Co (NO₃)₂·6H₂O) 99.9% was purchased from Merck Co, Germany. The solution of NaOH and HCl 0.1 or 1 N were used for pH adjustment. The amounts of solutions pH were measured by pH meter (Hanna instrument). The residual Co²⁺ ions in the solution was measured after adsorption by atomic absorption spectrophotometer (Spectra 20 AA Varian). The shaker incubator (Innova 40) was used for mixing and proper contact of Co²⁺ ions with adsorbent in all adsorption experiments. The separation of nano adsorbents from the suspension was also used with a centrifuge (Hettich EA20) after the adsorption process. The mesoporous characteristic was studied by SEM images (Siemens, Germany).

Synthesis of Mesoporous Silica

To synthesis mesoporous-silica (MCM-48), firstly, 3.8 ml of polyethylene glycol (P 123) was dissolved in 40 ml mixture of distilled water and ethanol (1:1), and then 34.3 ml of hydrogen chloride was added to the mixture in a 2 h period time. The mixture was shaken under 30 °C at 220 rpm by a shaker-incubator. Then, 7 ml of TEOS (tetraethyl orthosilicate) was added to the solution with the molar ratio of mixture calculated to be TEOS: 0.0349, HCl: 0.08, and H₂O: 5.8. The mixture was again heated for one hour in a shaker-incubator under the 30 °C at 220 rpm. Finally, the achieved green sediment (MCM-48)

was separated from the solution by a 0.45 μ filter paper and dried at 70°C for 2 h after washing with deionized water.

Adsorption Experiments

To determine the adsorption efficiency of the synthesized mesoporous silica in removal of Co²⁺ ions from contaminated solutions, the effective parameters such as pH in different values (3, 7, 9), adsorbent concentration (0.1, 0.3, 0.5, g in 50 mL), various initial concentrations of Co²⁺ ions (5, 10, 20, 30 and 50 mg/L), and contact time (0.5, 1, 5, 8, 10, and 12 h) were examined in single-variable DoE method through the batch experiments. For adsorption experiments, a stock solution 1g /L Co²⁺ ions were prepared by adding 0.259 g of cobalt nitrate to 100 ml of distilled water. The required initial concentrations for working solutions were prepared from the stock solution in 50 ml samples, and then the determined amount of adsorbent was added to each container. The effect of contact time on the removal efficiency of Co²⁺ ions by synthesized mesoporous silica was investigated in a concentration of 5 mg/L of Co²⁺ ions at 0.5, 1, 5, 8, 10, and 12 h. At this step, 0.1 g of the adsorbent was added in 50 ml, and solution pH was adjusted to 3. To determine the effect of pH on the adsorption process, pH was investigated at three levels of 3, 7, and 9 in the initial Co²⁺ ions concentration of 5 mg/L and the optimum contact time. For each test, 0.1 g of adsorbent was added to the 50 ml solution with the adjusted above pH values by 0.1 N HCl or NaOH. The effect of initial Co²⁺ ions concentration was investigated on the removal efficiency at pH 7, adsorbent weight of 0.1 g in 50 ml solutions with concentration of 5, 10, 20, 30 and 50 mg/L of Co²⁺ ions. Also, to investigate the effect of adsorbent weight on Co²⁺ ions removal efficiency, 0.1, 0.3 and 0.5 g were used in contaminant solution with a concentration of 5 mg/L Co²⁺ ions. In all experiments, for measuring the concentration of residual Co²⁺ ions in solutions, the adsorbent particles were separated from the suspension after the termination of adsorption process. Then, the atomic absorption spectrometer was calibrated with standard solutions of Co²⁺ ions at a wavelength of 240 nm, and the residual Co²⁺ ions were measured in the filtrate samples under the same atomic absorption conditions, eventually. The adsorption isotherm was obtained at 8 h,

adsorbent weight of 0.3 g, a temperature of 25°C, various Co²⁺ ions concentrations of 5, 10, 30 and 50 mg/L and other optimal conditions. To determine the kinetics of Co²⁺ ions adsorption on mesoporous silica, experiments were conducted in the contact times (0.5, 2, 3, 5, 8, 16 h) at other optimum condition. All experiments were carried out at a constant laboratory temperature (25 ± 2°C), mixing speed of 150 rpm and a constant volume of 50 ml.

Adsorption Isotherm Equations

The study of isotherms can describe the behavior of adsorbent with adsorbate. In fact, the isotherm equation provides a correlation between the concentration of Co²⁺ ions in the solution and the amount of Co²⁺ adsorbed on the solid phase surface, in which both phases are in equilibrium.²⁹ In the present study, the equilibrium data for adsorption of Co²⁺ ions by mesoporous silica were tested for the Langmuir, Freundlich, and Temkin isotherm models. The linear equation of the Langmuir isotherm model for single-layer adsorption is shown in Eq.1:²³

$$C_e/q_e = 1/K_L \cdot q_m + C_e/q_m \quad \dots(1)$$

where q_e is the amount of Co²⁺ adsorbed on the unit of adsorbent (mg/g), C_e is the equilibrium concentration of Co²⁺ ions in solution (mg /L), K_L the constant that refers to the bonding energy of sorption in l/mg and q_m is the maximum adsorption capacity (mg/g). The Langmuir equilibrium constants are obtained by plotting C_e/q_e against C_e based on the empirical data.

The Freundlich equation is completely empirical and is based on adsorption on the heterogeneous surface in which the equation is as Eq. 2:²⁸

$$\log q_e = \log K_F + 1/n \log C_e \quad \dots(2)$$

where K_F and n are Freundlich adsorption constants are related to the adsorption capacity and intensity, respectively. The Freundlich equilibrium constants are obtained by plotting log q_e against log C_e based on the empirical data diagram.

The Temkin isotherm model is as Eq. 3:³⁰

$$q_e = B_T \ln K_T + B_T \ln C_e \quad \dots(3)$$

where the B_T and K_T are Temkin constants in the linear isotherm model. The Temkin equilibrium constants are obtained by plotting q_e against $\ln C_e$ based on the empirical data.

Adsorption kinetic Equations

By considering the chemical kinetics, the progress of a reaction will be more accurate over the time. In other words, the speed of Co^{2+} ions adsorption process on the mesoporous silica and the effect of contact time on the removal efficiency are well studied in the study of adsorption kinetics.²⁹ In order to investigate the adsorption kinetics, the experimental data were fitted to the pseudo-first order (Eq. 4) and pseudo-second order (Eq. 5) equations.²⁴

$$\ln (q_e - q_t) = \ln q_e - k_1 t \quad \dots(4)$$

$$t/q_e = 1/k_2 (q_e^2) + t/q_e \quad \dots(5)$$

Where q_e and q_t are the amounts of Co^{2+} ions adsorbed at the equilibrium and t time (mg/g), respectively. The k_1 (min^{-1}) and k_2 (g./mg.min) are the pseudo-first and pseudo- second order rate constants, respectively.

Results and Discussion

Characteristics of Synthesized Mesoporous Silica

The structure and size of the mesoporous silica particles were investigated using SEM images which are shown in Fig. 1. As can be seen from the image, the synthesized mesoporous silica has a honeycomb-like structure and porous structure. Hence it results in a higher surface area for adsorption of metal ions from aqueous environments²⁹ and was suitable to adsorb divalent heavy metals from aqueous solutions.

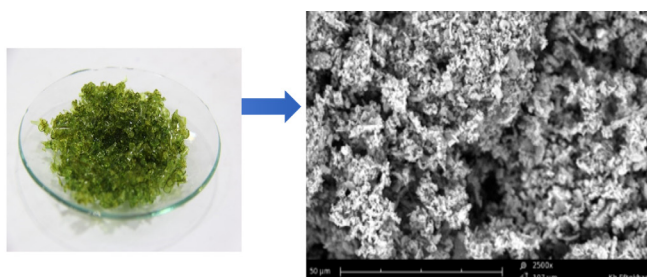


Fig. 1: SEM image of synthesized mesoporous silica MCM-48

Also, the TGA test results have shown a highly stable thermal structure of MCM-48 compared to other typical absorbents. As can be seen in Table 1, the synthesized absorbent of this study shows a tremendous value of higher thermal stability

of up to 57% compared to second most thermal-stable absorbent. This data also suggest the role of TEOS utilization in the activation step which has resulted in a highly thermal-stable yet mesopore absorbent.

Table 1: Comparison of TGA test results of MCM-48 and other typical absorbents

Sample	Ref.	Initial degradation temperature (°C) and weight loss (%)		Final degradation temperature (°C) and weight loss (%)		Final residue (%)
		(°C)	(%)	(°C)	(%)	(%)
Mangosteen shell	[36]	413	36	587	21	28
Modified silica gel	[38]	388	29	495	17	22
Montmorillonite	[40]	293	33	440	18	25
Modified kaolinite	[42]	255	27	420	16	21
Expanded perlite	[44]	228	21	360	12	16
MCM-48	This Study	520	17	800	10	12

The Effect of Contact Time

The effect of contact time on Co^{2+} ions removal efficiency is shown in Fig. 2. As can be seen, with increment in time, the removal rate increases and 85% of the Co^{2+} ions were removed at 8 h contact time. As a result, the contact time of 8 h was chosen as the optimal time. Increasing the removal efficiency of Co^{2+} ions by increasing the contact time can be related to increasing opportunities for adsorption and, in fact, increasing the collision and

contact between the pollutant and the adsorbent in the adsorption medium.²³ Furthermore, the surface area of the mesoporous silica is larger than $30 \text{ m}^2/\text{g}$. So, the fast sorption at initial times is related to ion exchange onto the mesopores surface of the synthesized mesoporous silica. Diffusion flow of metal ion through solution bulk to surfaces provides the significant rate of this stage. These results are consistent with the result of Kosa *et al.*,³¹ and Saif *et al.*,³² study.

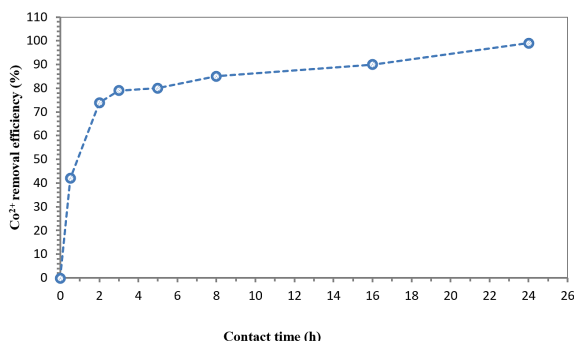


Fig. 2: Effect of contact time on Co^{2+} ions removal efficiency by mesoporous silica

The Effect of Initial PH Solution

The pH factor is one of the most important factors in the adsorption process since it causes the change in the ionic state of the compounds, ionization, and also charge of the adsorbent surface, which can affect the reaction between the adsorbent with the adsorbate.²³ Fig. 3 shows the effect of pH on the removal efficiency of Co^{2+} ions by mesoporous silica. The results pointed out that at pH 7, Co^{2+} ions removal efficiency was 70 % that was higher than other pHs. With increasing pH from 3 to 7 (acidic pH), the removal efficiency increases and then the removal efficiency decreases in alkaline medium which is in accordance with findings of

others that used the modified alumina nano-particles of diatomite nitrogen-phenylhydrazine for removal of heavy metals.³³ A reason for the low efficiency of acidic pH is related to producing a positive charge on the adsorbent at the acidic pH, which creates an electrostatic repulsion between the adsorbent and Co^{2+} ions cations, and also the amount of hydrogen ions increases in the solution and it instead of the Co^{2+} ions on the adsorbent surface as a result, and so the removal efficiency decreases in acidic solution. As shown in Fig. 3, the adsorption efficiency decreases in higher pH ranges due to the formation of cobalt hydroxide.^{34,35}

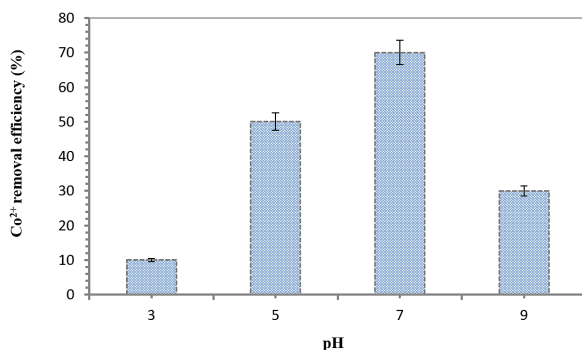


Fig. 3: Effect of initial pH on Co^{2+} ions removal efficiency by mesoporous silica

The Effect of the Initial Co^{2+} Concentration

The effect of initial Co^{2+} ions concentration on the removal efficiency of the synthesized mesoporous silica is shown in Fig. 4. As can be seen, with the increase in Co^{2+} ions concentration from 5 to 30 mg/l, the removal efficiency decreased from 88% to 40%. This is consistent with the results of the study of Vojoudi *et al.*, on the use of mesoporous silica in the removal of heavy metals from aqueous solution²³ and study of Anbia *et al.*, on

the removal of heavy metals by mesoporous silica MCM-48.²⁴ The decreasing in removal efficiency can be due to repulsion between the Co^{2+} ions present in the solution and on the adsorbent surface at high concentration. In fact, at low concentrations, a single layer of metal ions forms on the surface of the adsorbent, but at high concentrations, multiple layers are formed on the surface to the point it limits the number of adsorbent sites, and therefore the adsorption efficiency decreases.³⁶

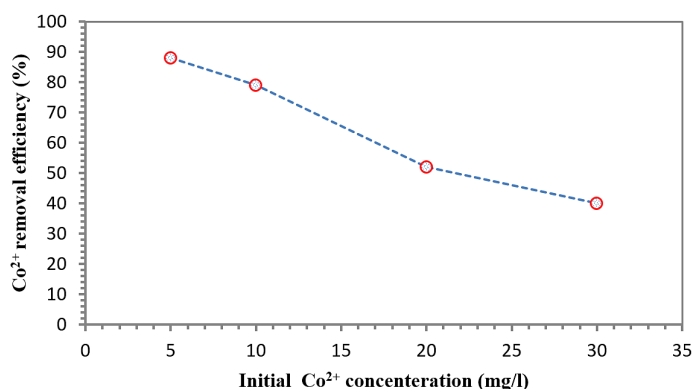


Fig.4: Effect of initial Co^{2+} concentration on Co^{2+} removal efficiency by mesoporous silica

Effect of Adsorbent Dose

Fig. 5 shows the effect of adsorbent dose on Co^{2+} ions removal efficiency. The results showed that by increasing the amount of adsorbent from 0.1 to 0.3g in 50ml, the removal efficiency increased from 41 to 75%. From this amount forth, it was observed a little increase, but removal efficiency had not changed significantly. The increasing adsorbent weight causes the number of active sites in adsorption process, or increasing the ratio of number of active sites to the adsorbent. As a result, it causes an increase in the contact surface between the adsorbent and the pollutant, then the removal efficiency of Co^{2+} ions increases. However, due to the accumulation of adsorbent in a batch process, the active sites of the adsorbent decrease with increasing mass of adsorbent; therefore, there was no linear relationship between adsorbent weight and removal efficiency. A study on the modified mesoporous silica (SBA-15) to remove mercury ion from the aqueous solution showed that an optimum adsorbent dose was 15 mg and then with increasing the adsorbent dose to 45 mg, the removal efficiency was constant.³⁷

The other study which used nano-sized silica-amine for metal ions removal, showed that with an increase in adsorbent dose, removal efficiency increases up to the optimum amount³⁸ and these result was consistent with this study.

Adsorption Isotherm Model

Langmuir, Freundlich and Temkin isotherm models are shown in Fig 6. The conformity of the Co^{2+} ions adsorption by mesoporous silica with isotherm models was determined by the determination coefficient. Based on Fig 6, the determination coefficient for Freundlich, Langmuir, and Temkin were 0.9359, 0.8704 and 0.8251, respectively.

Table 2 shows the calculated isotherm parameters of three models for the Co^{2+} adsorption. According to Table 2, there was the highest correlation between the Freundlich isotherm model and experimental data for Co^{2+} ions adsorption. Thus, this isotherm was selected as the best model for describing the adsorbent properties of mesoporous silica in the adsorption of Co^{2+} ions from aqueous solutions.

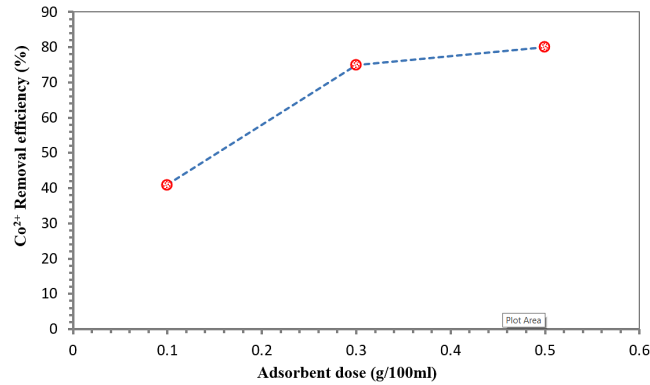


Fig. 5: Effect of adsorbent dose on Co²⁺ removal efficiency by mesoporous silica

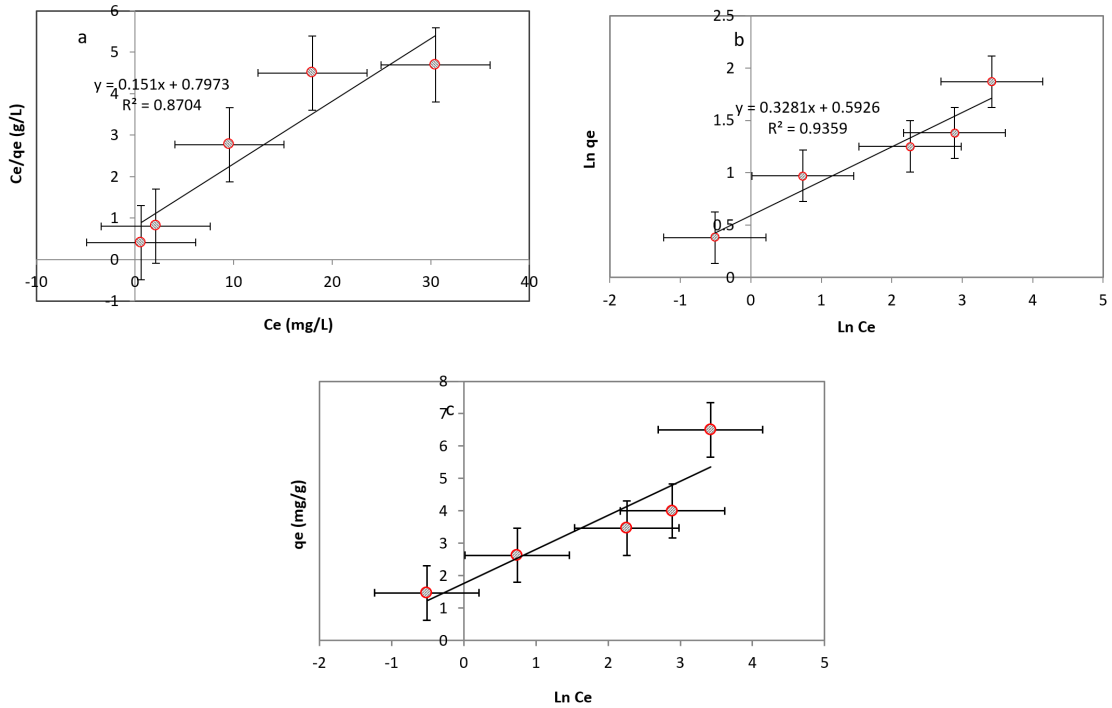


Fig. 6: Adsorption isotherms for Co²⁺ ions removal Langmuir (a), Freundlich (b) and Temkin (c) models

Table 2: Adsorption parameters of the Langmuir, Freundlich and Temkin isotherm models for the adsorption of Co²⁺ on mesoporous silica

Isotherms	Langmuir			Freundlich			Temkin		
Parameter Value	q _m (mg/g)	K _L (L/mg)	R ²	K _F (L/mg)	n	R ²	K _T (L/mg)	B _T (L/mg)	R ²
	6.62	0.19	0.870	1.8	3	0.935	6.3	2326	0.825

Also, experimental data were followed for the Langmuir isotherm that assumed the adsorption is done in a single layer. The necessary and feasible properties of the Langmuir isotherm can be expressed in terms of the dimensionless constant called the separation factor that is calculated by Eq. 6.²⁹

$$R_L = 1/(1 + K_L C_0) \quad \dots(6)$$

where R_L is isolation factor, C_0 is the initial concentration of Co^{2+} ions, K_L is Langmuir constant.

If $R_L > 1$, adsorption is unfavorable. If $R_L = 1$ adsorption is linear and if $R_L < 1$ is adsorption irreversible and if $0 < R_L < 1$, adsorption is favorable.²⁹ In the present study, R_L for optimal concentration obtained 0.19 and, since it is between 0 and 1, it indicates that the adsorption process is favorable. Also, the Freundlich isotherm adsorption constant n is related to the adsorption intensity. If $1/n$ is lower than 1, then the Freundlich isotherm is favorable.³⁹ In the present study, $1/n$ was 0.33 that indicated the adsorption process of Co^{2+} onto mesoporous silica has been desirably performed.

Table 3: Comparison of maximum adsorption capacity of different adsorbents for Co^{2+} ions

Adsorbent	q_{max} (mg/g)	References
Modified SBA-15 mesoporous silica	5.8	[36]
Mangosteen shell	0.34	[37]
Magnetic multi walled carbon nanotube/ iron oxide composites	10.61	[38]
Modified silica gel	8.43	[39]
Barley straw ash	4.15	[40]
Montmorillonite	6.92	[41]
Modified montmorillonite	22.3	[42]
Modified kaolinite	9	[43]
Poly[N-(4-[4-(aminophenyl)methylphenylmethacrylamide])]	7.19	[44]
Expanded perlite	1.05	[45]
Coir Pith	12.82	[46]
Natural bentonite	9.911	[47]
Natural Jordanian sorbent	4.5	[48]
<i>Mesoporous silica</i>	6.62	<i>Present study</i>

Maximum adsorption capacities (q_{max}) of different adsorbents for Co^{2+} adsorption reported in literature are presented in Table 3. Comparing the q_{max} of other adsorbents with mesoporous silica used in this study shows that q_{max} of mesoporous silica is relatively suitable to adsorb Co^{2+} ions. But the use of different methods for modification of adsorbents such as functionalization and nanoparticle impregnating on the adsorbent surface can also be useful for improving and increasing the maximum adsorption capacity of adsorbent.⁴⁰⁻⁴²

Adsorption kinetic Model

One of the most important factors for the design of the adsorption system is the prediction of adsorption rate that is controlled by the system kinetic.⁴³

The adsorption kinetics was examined based on pseudo-first order (Fig. 7a) and pseudo-second order (Fig. 7b). As can be seen from Fig. 7, the determination coefficients (R^2) for both pseudo-first and second order models were obtained 0.8898 and 0.9826, respectively. Based on the results (Table 4), the highest accordance was observed by the pseudo-second order model and this model was selected as the best model for describing the kinetic behavior of mesoporous silica in adsorption of Co^{2+} ions from aqueous media. The pseudo-second order model implies that two factors or a second-order of a factor effect on the adsorption process rate. Then, it seems that the Co^{2+} ions and functional groups on the surface had the important role in the kinetic rate of adsorption.

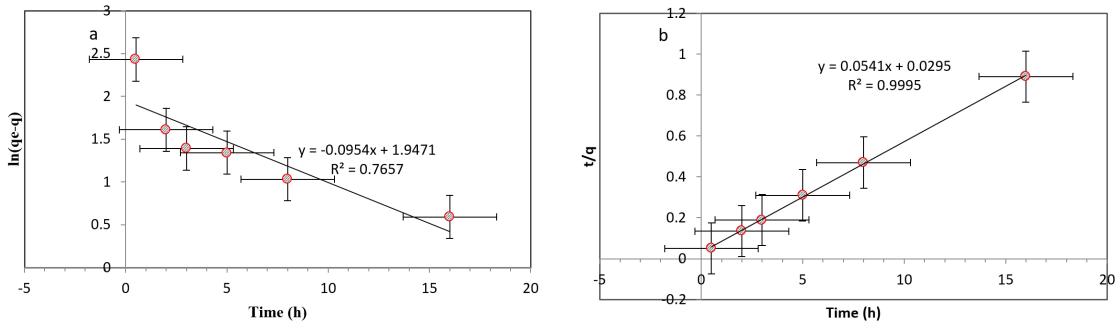


Fig. 7: Pseudo-first order (a) and pseudo-second order (b) kinetics model for Co²⁺ ions adsorption on mesoporous silica

Table 4: Pseudo-first and Pseudo-second order parameters for the Co (II) adsorption on the mesoporous silica

Kinetic	Pseudo-first order			Pseudo-second order		
parameter	K ₁ (min ⁻¹)	q _e (mg/g)	R ²	K ₂ (g/mg.min)	q _e (mg/g)	R ²
value	0.0954	0.66	0.765	0.1	18.94	0.999

Adsorption Free Energy Change

The equilibrium constants were used to calculate the Gibbs free energy change (ΔG°) of adsorption. It is calculated from the Eq. 7.

$$\Delta G^\circ = -RT \ln K \quad \dots(7)$$

Where R represent the universal gas constant (8.314 J/mol.°K) and T is the absolute temperature (°K). The constant K is related to K_C (Thermodynamic constant), K_F (Freundlich constant), K_L (Langmuir constant) and K_T (Temkinconstant).⁴⁴ The calculated values for ΔG° are given in Table 5. The values of free energy change are negative which conferment the feasibility and the spontaneous nature of adsorption process of Co²⁺ ions on the synthesized mesoporous.

Table 5: The calculated ΔG° of adsorption Co (II) adsorption on the mesoporous silica

Equilibrium constant	Values	ΔG° (kJ/m)
KC	0.61	- 1.510
KF	1.8	- 1.476
KL	0.19	- 4.127
KT	6.3	- 1.160

Adsorption Mechanism

The adsorption mechanisms are shown in the Fig. 8. According to the first reaction, the protonated surface of mesoporous is not favorable for adsorption of Co²⁺ ions. The dominance of Co²⁺ ions adsorption in the second reaction is probably caused by exchangeable cations to the layers of the mesoporous silica and the subsequent occupation of exchange sites on the surface by other ions.⁴⁵ During the third reaction of the fast metal sorption, ionic interactions with functional groups on the mesoporous silica inside ion exchange are believed to take place. Ionic attraction deceleration in the close mesopores of mesoporous silica is connected by more intensive sorption in comparison with exchange in the surface mesopores. Fast and slight adsorption of Co²⁺ ions in the third stage confirms that the Co²⁺ ions adsorption occurs mainly in the functional groups on the surface. Conformations and proportions of the kinetic model are same at different initial metal concentrations. It is indicated that the increasing of the Co²⁺ ions concentrations in solutions leads to their large intensity, and hence to more intensive attraction between ions and the active sites on the surface.^{46,47}

Also, according to the Fig. 8 and the effect of the solution pH on the adsorption of Co²⁺ ions by

mesoporous silica (Fig. 3), the adsorption of metal ions depends on the solution pH, which influences electrostatic binding of ions to corresponding OH⁻ groups decreasing the solution pH values; as the protonated hydroxyl groups to varied degrees were increased, the numbers of binding sites available for Co²⁺ ions were then decreased. Consequently the extent of Co²⁺ ions removal was low in the high concentrations of protons. With adjusting

pH to 7, OH⁻ groups were de-protonated and forming negatively charged sites. At pH values higher than 8.0, Co²⁺ ions precipitated out because of the high concentrations of OH⁻ ions in the aqueous solution.⁴⁸⁻⁵⁰ The adsorption capacity of mesoporous silica for Co²⁺ adsorption first increased with the increase of the solution pH from pH 3 to 7. But the adsorption capacity of mesoporous decreased afterwards when the pH value reached 7.0.

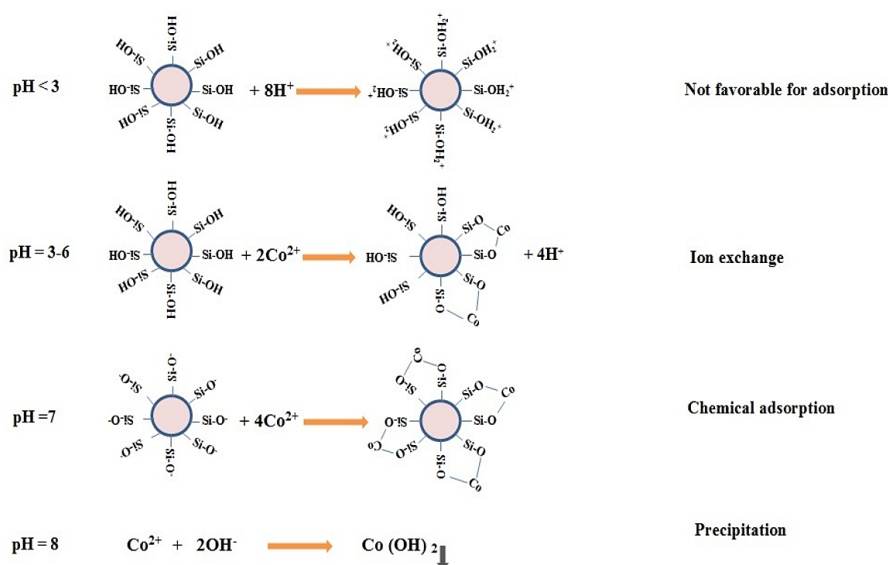


Fig. 8: Co²⁺ adsorption mechanisms by mesoporous silica

Conclusions

In the present study, mesoporous silica was successfully synthesized by a single chemical method as a low cost adsorbent for Co²⁺ ions adsorption from aqueous solutions. Experiments showed that the change in the pH from 3 to 7 (acidic pH), the removal efficiency of adsorbent for Co²⁺ ions increases, and decreases in the alkaline condition (pH > 7). By increasing the amount of adsorbent and the contact time to optimal levels, the removal efficiency of Co²⁺ ions increased. Also, with an increase in the initial Co²⁺ ions concentration from 5 to 30 mg/L, the percent of removal efficiency decreased. The isotherms study showed that the Co²⁺ ions adsorption follows the Freundlich isotherm and the adsorption kinetics data was better described by a pseudo-second order model.

Considering that heavy metals are usually soluble in acidic pH ranges and the wastewaters have a heavy metal problem, mesoporous silica can be a good adsorbent for the removal of two valent heavy metals such as Co²⁺ ions.

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Conflict of Interest

On behalf of all authors, the corresponding author states that there is no conflict of interest.

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